

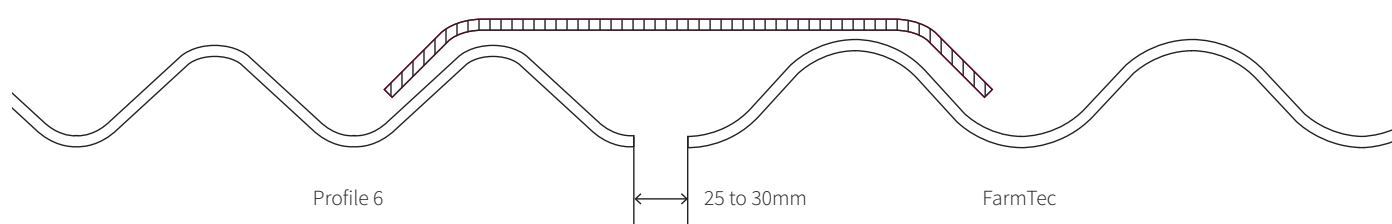
Profiled Sheet Remedial

TECHNICAL
NOTE
EPS-01-09-en-v1

Where you need to extend or replace a whole section of a roof, the following method can be followed to adjoin two different sheet profiles, such as Profile 6 and Farmtec sheets.

Where the movement joint is to be formed, each sheet is cut through the valley at the centre of the sheet, and the resulting pair of half sheets spaced 25 to 30mm apart. The movement joint should be laid with the top end butting up to the bottom edge of the next sheet upslope allowing a min 200mm lap.

The movement joint pieces are fixed to the purlins using the same method of fixing as the roof sheets, with one fixing in the centre of the movement joint at each purlin run. This fixing should pass through the gap between the two half sheets and must not be overtightened.



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